TEXAS



HIGH SCHOOL SECTION CATEGORY BASED PROJECTS

Technology Students Association

STATE RULEBOOK

2016-2017

CHANGES HAVE BEEN MADE:

NEW CATEGORIES HAVE BEEN ADDED & SOME CATEGORIES HAVE BEEN MERGED/DELETED

DO NOT USE
PREVIOUS YEARS
RULES BOOKS!

Texas TSA MEMBERSHIP

School chapters must be an affiliated member with the National TSA and Texas TSA in order to participate and/or compete in Regional and State TSA Contest. Students names must be specifically listed in membership rolls with Texas TSA in order to compete at Regional and State contest. Affiliation will be completed online through http://www.tsaweb.org/. Chapters be must affiliated prior to November 15th each year to avoid a \$100.00 late fee. Membership application closes on February 1st each year.

Schools that affiliate and/or upload students after the February 1st, 2017 deadline will be ineligible to receive school awards at the Texas TSA State Contest AND will incur a \$500.00 sanction by the Texas TSA Board of Directors.

Chapters may affiliate and compete in ONE TSA REGION only.

Chapters may NOT affiliate and/or compete in multiple TSA Regions.

TEXAS TSA STATE CONTEST ENTRY FEE

After qualifying through a Texas TSA regional contest, students are eligible to participate and compete in the Texas TSA State Contest. The 2016-2017 contest will be held in Waco on April 6, 7, & 8 of 2017. The entry fee is \$12.00 for each entry card.

The entry fee is \$12.00 for each entry card

Texas TSA does not refund any money for unused state entry cards. Texas TSA does not require a student to be present at State Contest to enter their project(s), unless they are competing in an event that requires the student to be physically present for the event. Those events include NQE Events, UTE Written tests or Graphic Solutions, and most TSA Onsite Events.

COPYRIGHT

All entries must be the original work of the student participant or student team. ALL ideas, text, images (photos, computer generated, video and/or other), and sounds from other sources must be cited, including anything that is from the public domain. References and resources are to be cited using MLA (Modern Language Association) style, the most current edition. If copyrighted material is used, proper written permission must be included. Failure to follow this procedure WILL AUTOMATICALLY RESULT IN DISQUALIFICATION OF THE STUDENT (ALL PROJECTS) and may potentially disqualify the entire chapter from the 2016 Texas TSA State Competition.

REQUIRED MINIMUM DOCUMENTATION:

Documentation should be attached to the back projects or least conspicus location as possible.

Level 1 - Cover - Single Page containing a Bill of Materials and a single descriptive paragraph explaining the design, development and production of project. **NO SCHOOL LOGOS**

Documentation can be housed in clear plastic page protector or folder. No 3 Ring Binders unless specified by NQE or other rules.

Level 2 - Cover - Will be provided at contest registration.

2 page max - Description of product, instructions for its use, design process, production process, bill of 3 pages max - sketches, working drawings, pictures of production process, etc...

Documentation can be housed in clear plastic page protector or folder. No 3 Ring Binders unless specified by NQE or other rules.

Team

WOOD CATEGORY

Items in this category involve student created projects in which students used traditional and modern woodworking tools, methods, and techniques to create projects.

Any projects in which CNC mills, lathers, computer controlled lasers, etc... were used to produce more than 50% of the major components **SHOULD NOT** be entered in this category.

Judging criteria for production will be based on the following areas: degree of difficulty, appearance, finish, and craftsmanship. NOTE: Board footage is calculated as it is displayed.

REQUIRED MINIMUM DOCUMENTATION:

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer created/drawn.

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design, development, and production process. Bill of Materials and a single descriptive paragraph explaining the design, development, and production process. Bill of materials. **NO SCHOOL LOGOS.**

Level 2 - Must include the following:

NO SCHOOL LOGOS.

- -Cover Page will be provided at contest registration.
- Step-by-Step Procedures of construction/manufacturing process
- Drawing with appropriate dimensions
- Bill of Materials

Only provide required documentation - DO NOT ADD EXTRA PAGES

MANUFACTURING - WOODS

Team Entry or Mass Produced minimum .5 to 1 board foot (2 items must be displayed, item size is calculated on one item only or appropriate photo verification) Entry

verification)	Entry	Entry
Wood turning Pen/Pencil Set -Manual	HP5000	N/A
Wood turning Pen or Pencil- Manual	HP5002	N/A
Wood turning Pen/Pencil Set - Machine (NON CNC)	HP5004	N/A
Wood turning Pen or Pencil- Machine (NON CNC)	HP5006	N/A
Wood turning not exceeding .25 board ft.	HP5008	N/A
Wood turnings not exceeding .5 board ft	HP5010	N/A
Wood turnings not exceeding 1 board ft	HP5012	HP5013
Wood turning not exceeding 1.5 board ft.	HP5014	HP5015
Wood turning not exceeding 2 board ft.	HP5016	HP5017
Wood turning not exceeding 4 board ft.	HP5018	HP5019
Wood turning not exceeded 6 board ft	HP5020	HP5021
Wood turning not exceeded 8 board ft	HP5022	HP5023
Wood turning not exceeding 10 board ft	HP5024	HP5025
Wood turning not exceeding 15 board ft.	HP5026	HP5027
Wood turning exceeding 15 board ft.	HP5028	HP5029
Wood entries not exceeding 0.5 board ft.	HP5030	HP5031
Wood entries not exceeding 1 board ft.	HP5032	HP5033
Wood entries not exceeding 2 board ft.	HP5034	HP5035
Wood entries not exceeding 4 board ft.	HP5036	HP5037
Wood entries not exceeding 6 board ft.	HP5038	HP5039

MANUFACTURING - WOODS (continued)

Team Entry or Mass Produced (2 items must be displayed, item size is	Individual	Team
calculated on one item only or appropriate photo verification)	Entry	Entry
Wood entries not exceeding 8 board ft.	HP5050	HP5051
Wood entries not exceeding 10 board ft.	HP5052	HP5053
Wood entries not exceeding 15 board ft.	HP5054	HP5055
Wood entries not exceeding 20 board ft.	HP5056	HP5057
Wood entries not exceeding 25 board ft.	HP5058	HP5059
Wood entries not exceeding 30 board ft.	HP5060	HP5061
Wood entries not exceeding 35 board ft.	HP5062	HP5063
Wood entries not exceeding 40 board ft.	HP5064	HP5065
Wood entries not exceeding 50 board ft.	HP5066	HP5067
Wood entries not exceeding 60 board ft.	HP5068	HP5069
Wood entries not exceeding 70 board ft.	HP5070	HP5071
Wood entries not exceeding 80 board ft.	HP5072	HP5073
Wood entries not exceeding 90 board ft.	HP5074	HP5075
Wood entries not exceeding 100 board ft.	HP5076	HP5077
Wood entries not exceeding 120 board ft.	HP5078	HP5079
Wood entries not exceeding 140 board ft.	HP5080	HP5081
Wood entries not exceeding 150 board ft.	HP5082	HP5083
Wood entries exceeding 150 board ft.	HP5084	HP5085

DIMENSIONAL MATERIALS

The following classifications are set aside for outdoor/recreational products constructed of dimensional materials such as 2X4, 2X6, etc. Board Feet calculated on 1 unit of a production run.

calculated on 1 unit of a production run.	Entry	Entry
Less than 20 b.f.	HP5090	HP5091
20 to 30 b.f.	HP5092	HP5093
30 to 40 b.f.	HP5094	HP5095
40 to 50 b.f.	HP5096	HP5097
More than 50 b.f.	HP5098	HP5099

METALS CATEGORY

Items in this category involve student created projects in which students used metal working tools, methods, and techniques to create projects

Any projects in which CNC mills, lathes, computer controlled lasers, etc... were used to produce more than 50% of the major components **SHOULD NOT** be entered in this category.

Judging criteria for production will be based on the following areas: degree of difficulty, appearance, finish, and craftsmanship. Material used is calculated as item as displayed. **Large entries** may have to be displayed outside.

REQUIRED MINIMUM DOCUMENTATION:

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer created/drawn.

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design, development, and production process. Bill of Materials and a single descriptive paragraph explaining the design, development, and production process. **NO SCHOOL LOGOS.**

Level 2 - Must include the following:

NO SCHOOL LOGOS.

- -Cover Page will be provided at contest registration.
- Step-by-Step Procedures of construction/manufacturing process
- Drawing with appropriate dimensions
- Bill of Materials

Only provide required documentation - DO NOT ADD EXTRA PAGES

Projects housed outside should place their documentation in large plastic zip lock bag

MANUFACTURING - METALS

Team Entry or Mass Produced (2 items must be displayed, item size is	Individual	Team
calculated on one item only or appropriate photo verification)	Entry	Entry
Entries not exceeding less than 3 lbs no sheet metal	HP5120	HP5121
Entries not exceeding 5 lbs no sheet metal	HP5122	HP5123
Entries not exceeding 10 lbs no sheet metal	HP5124	HP5125
Entries not exceeding 20 lbs no sheet metal	HP5126	HP5127
Entries not exceeding 30 lbs no sheet metal	HP5128	HP5129
Entries not exceeding 50 lbs no sheet metal	HP5130	HP5131
Entries exceeding 50 lbs no sheet metal	HP5132	HP5133
(Entrees below need not include sheet metal)	HF3132	
Entries not exceeding 10 lbs combined sheet & wrought metal	HP5134	HP5135
Major fabrication is wrought	115 3 1 3 4	115133
Entries not exceeding 20 lbs combined sheet & wrought metal	HP5136	HP5137
Major fabrication is wrought	111 3130	111 3137
Entries not exceeding 50 lbs combined sheet & wrought metal	HP5138	HP5139
Major fabrication is wrought	111 3130	111 3133
Entries not exceeding 100 lbs combined sheet & wrought metal	HP5140	HP5141
Major fabrication is wrought	111 3140	111 3141
Entries not exceeding 150 lbs combined sheet & wrought metal	HP5142	HP5143
Major fabrication is wrought	HP3142	ПРЭ143
Entries not exceeding 200 lbs combined sheet & wrought metal	LIDEAAA	1105445
Major fabrication is wrought	HP5144	HP5145

MANUFACTURING - METALS (continued)

	Individual Entry	Team Entry
Entries not exceeding 250 lbs combined sheet & wrought metal Major fabrication is wrought	HP5146	HP5147
Entries not exceeding 300 lbs combined sheet & wrought metal Major fabrication is wrought	HP5148	HP5149
Entries not exceeding 350 lbs combined sheet & wrought metal Major fabrication is wrought	HP5150	HP5151
Entries not exceeding 400 lbs combined sheet & wrought metal Major fabrication is wrought	HP5152	HP5153
Entries not exceeding 500 lbs combined sheet & wrought metal Major fabrication is wrought	HP5154	HP5155
Entries not exceeding 800 lbs combined sheet & wrought metal Major fabrication is wrought	HP5156	HP5157
Entries not exceeding 1000 lbs combined sheet & wrought metal Major fabrication is wrought	HP5158	HP5159
Entries not exceeding 1500 lbs combined sheet & wrought metal Major fabrication is wrought	HP5160	HP5161
Entries not exceeding 2000 lbs combined sheet & wrought metal Major fabrication is wrought	HP5162	HP5163
Entries not exceeding 2500 lbs combined sheet & wrought metal Major fabrication is wrought	HP5164	HP5165
Entries not exceeding 3000 lbs combined sheet & wrought metal Major fabrication is wrought	HP5166	HP5167
Entries exceeding 3000 lbs combined sheet & wrought metal Major fabrication is wrought	HP5168	HP5169
Metal Sculpturing - Ferrous or nonferrous	HP5170	HP5171

SHEET METAL

Entries in which the major material is sheet metal. (.125 inches maximum thickness) Classifications are for the total combined sheet metal area contained in the entry.

Team Entry or Mass Produced (2 items must be displayed, item size is	Individual	Team
calculated on one item only or appropriate photo verification)	Entry	Entry
Scroll work (fastened or joined)	HP5180	HP5181
Entries not exceeding 2 sq. ft	HP5182	HP5183
Entries not exceeding 4 sq. ft	HP5184	HP5185
Entries not exceeding 6 sq. ft	HP5186	HP5187
Entries not exceeding 8 sq. ft	HP5188	HP5189
Entries not exceeding 15 sq. ft	HP5190	HP5191
Entries exceeding 15 sq. ft.	HP5192	HP5193

FORGING

Entries made from medium or high carbon tool steel. Entries may have wood, plastic or other material as part of the product. *Team - Mass Production - 2 items must be displayed, item size is calculated on one item only*

items must be displayed, item size is calculated on one item only	Individual	Team
	Entry	Entry
Scroll work (fastened or joined)	HP5200	HP5201
Entries not exceeding 2 sq. ft.	HP5202	HP5203
Entries not exceeding 4 sq. ft	HP5204	HP5205
Entries not exceeding 6 sq. ft	HP5206	HP5207
Entries not exceeding 8 sq. ft.	HP5208	HP5209
Entries not exceeding 15 sq. ft.	HP5210	HP5211
Entries exceeding 15 sq. ft.	HP5212	HP5213
1 piece forged and heat-treated	HP5214	HP5215
Forged and heat treated sets	HP5216	HP5217

FOUNDRY

Team - Mass Production - 2 items must be displayed, item size is calculated on one item only

	Individual	Team
	Entry	Entry
Rough casting (1) part	HP5220	HP5221
Rough casting, multiple parts	HP5222	HP5223
Finished casting (1) part	HP5224	HP5225
Finished casting, multiple parts	HP5226	HP5227
Finished foundry products - not more than 4 cast parts	HP5228	HP5229
Finished foundry products - more than 4 cast parts	HP5230	HP5231
Pattern and match plates- rough casting must accompany entry	HP5232	HP5233
Disposable – 1 time use patterns, lost wax, Styrofoam, etc.		
2 oz. or less	HP5234	HP5235
8 oz. or less	HP5236	HP5237
1 lb. or less	HP5238	HP5239
More than 1 lb.	HP5240	HP5241

MACHINE METAL

Finished for all entries should be appropriate. Commercial - industrial practices should be the guides as to the degree and kind of finish to use. No plating except in the designated classifications. Entries consisting of more than 1 part must be assembled if possible. All non-student made parts should be identified as per rule 16. Standard hardware items, such as screws, bolts, washers, keys, pins, etc. that are not student made will not count as parts but must be identified. Team - Mass Production - 2 items must be displayed, item size is calculated on one item only

·	Individual	Team
	Entry	Entry
Working Production machines or devices	HP5250	HP5251
Entries containing not more than 1 student made part	HP5252	HP5253
Entries containing not more than 3 student made parts	HP5254	HP5255
Entries containing 4 or more student made parts	HP5256	HP5257
Student plated entries	HP5258	HP5259
Entries made from commercial kits or castings	HP5260	HP5261

MATERIALS CATEGORY

Items in this category involve student created projects in which students used traditional and modern tools, methods, and techniques to create projects from various materials not listed under other categories.

Any projects in which CNC mills, lathers, computer controlled lasers, etc... were used to produce more than 50% of the major components **SHOULD NOT** be entered in this category.

Judging criteria for production will be based on the following areas: degree of difficulty, appearance, finish, and craftsmanship. NOTE: Board footage is calculated as it is displayed.

REQUIRED MINIMUM DOCUMENTATION:

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer created/drawn.

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design, development, and production process. Bill of materials. **NO SCHOOL LOGOS.**

Level 2 - Must include the following:

NO SCHOOL LOGOS.

- -Cover Page will be provided at contest registration.
- Step-by-Step Procedures of construction/manufacturing process
- Drawing with appropriate dimensions
- Bill of Materials

Only provide required documentation - DO NOT ADD EXTRA PAGES

MANUFACTURING - MATERIALS

Team Entry or Mass Produced (2 items must be displayed, item size is	Individual	Team
calculated on one item only or appropriate photo verification)	Entry	Entry
Pen/Pencil Set -Manual	HP5300	HP5301
Pen or Pencil- Manual	HP5302	N/A
Manual Turnings not exceeding 2 ounces	HP5304	N/A
Manual Turnings not exceeding 4 ounces	HP5306	N/A
Manual Turnings not exceeding 8 ounces	HP5308	N/A
Manual Turnings not exceeding 1 lbs.	HP5310	HP5311
Manual Turnings exceeding 1 lbs.	HP5312	HP5313
Machine turning less than 8 oz (NON CNC)	HP5314	HP5315
Machine turning less than 16 oz (NON CNC)	HP5316	HP5317
Machine turning more than 16 oz (NON CNC)	HP5318	HP5319
Entries not exceeding 1 ounce	HP5320	HP5321
Entries not exceeding 2 ounces	HP5322	HP5323
Entries not exceeding 5 ounces	HP5324	HP5325
Entries not exceeding 10 ounces	HP5326	HP5327
Entries not exceeding 15 ounces	HP5328	HP5329
Entries not exceeding 2 pounds	HP5330	HP5331
Entries not exceeding 5 pounds	HP5332	HP5333
Entries not exceeding 10 pounds	HP5334	HP5335
Entries not exceeding 20 pounds	HP5336	HP5337
Entries exceeding 40 pounds	HP5338	HP5339
Welding (non-metal)	HP5340	HP5341
Casting (non metal) not exceeding 2 oz.	HP5342	HP5343
Casting (non metal) not exceeding 5 oz.	HP5344	HP5345

MANUFACTURING - MATERIALS (continued)

Team Entry or Mass Produced (2 items must be displayed, item size is	Individual	Team
calculated on one item only or appropriate photo verification)	Entry	Entry
Casting (non metal) not exceeding 10 oz.	HP5346	HP5347
Casting (non metal) not exceeding 16 oz.	HP5348	HP5349
Casting (non metal) not exceeding 2 lbs.	HP5350	HP5351
Casting (non metal) not exceeding 4 lbs.	HP5352	HP5353
Casting (non metal) exceeding 4 lbs.	HP5354	HP5355

MANUFACTURING - PLASTICS & RESINS

Team Entry or Mass Produced (2 items must be displayed, item size is calculated on one item only or appropriate photo verification) Individual **Team Entry Entry** PVC fabrication - 10 pounds or less HP5370 HP5371 PVC fabrication - more than 10 pounds HP5372 HP5373 Injection molding (all) HP5374 HP5375 Vacuum forming (all) HP5376 HP5377 Casting (all) HP5378 HP5379 Reinforced resins (all) HP5380 HP5381 Non acrylic HP5382 HP5383 Composite HP5384 HP5385 Acrylics HP5386 HP5387

MANUFACTURING - OTHER MATERIALS

Team Entry or Mass Produced (2 items must be displayed, item size is calculated on one item only or appropriate photo verification).

calculated on one item only or appropriate photo verification)	Individual	Team
	Entry	Entry
Fabric	HP5394	HP5395
Paper	HP5396	HP5397
Glass - Flat (Ex: plate)	HP5398	HP5399
Glass - Glassware (Ex: mugs)	HP5400	HP5401
Leather	HP5402	HP5403
Combination of any of the above	HP5404	HP5405

RESTORATION

Items that were originally commercially manufactured and have been restored to their original state. A work history must accompany the entry showing the condition of the item before the restoration. All parts not reconditioned by the student must be identified.

- You must show photographic documentation, that includes before, during, and post production effort.

	Individual	Team
	Entry	Entry
Restoration - furniture	HP5410	HP5411
Restoration - mechanical/machine devices	HP5412	HP5413
Restoration - electrical/appliances	HP5414	HP5415
Restoration - vehicles	HP5416	HP5417

RECYCLED MATERIALS

Items made out of a minimum of 50% recycled materials

A work history must accompany the entry showing the recycled item before construction

- You must show photographic documentation, that includes before, during, and post production effort.

Team Entry or Mass Produced (2 items must be displayed, item size is calculated on one item only or appropriate photo verification)

calculated on one item only or appropriate photo verification)	Individual	Team
	Entry	Entry
Recycled - Woods	HP5430	HP5431
Recycled - Metals	HP5432	HP5433
Recycled - Electrical/electronics	HP5434	HP5435
Recycled - Other	HP5436	HP5437
Recycled - Combination of two or more recycled materials	HP5438	HP5439

CNC/CAM & PROGRAMMING CATEGORY

Items in this category involve student created projects in which students used Computer Numerical Control or Computer Aided Manufacturing devices to create projects.

Any projects in which CNC mills, lathes, computer controlled lasers, etc... were **NOT** used to produce **ALL** major components **SHOULD NOT** be entered in this category.

Judging criteria for production will be based on the following areas: degree of difficulty, appearance, finish, and craftsmanship.

PART - Refers to student manufactured pieces. Does not include purchased or pre-packed pieces, such as clock mechanisms.

REQUIRED MINIMUM DOCUMENTATION

Documentation is to be considered only when projects are being considered for a Best In State (BIS).

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design, development, and production process. Bill of materials. **NO SCHOOL LOGOS.**

Level 2 - Must include the following:

NO SCHOOL LOGOS.

- -Cover Page will be provided at contest registration.
- Step-by-Step Procedures of construction/manufacturing process
- Drawing with appropriate dimensions
- Bill of Materials

Only provide required documentation - DO NOT ADD EXTRA PAGES

UNIQUENESS OF STUDENT WORK

ALL ENTRIES MUST BE 100% STUDENT ORIGINAL WORK. NO DOWNLOADED FILES/WORK - IN FULL OR PARTIAL.

All student entries MUST be made from a single unique native file. Using a single electronic file to produce multiple contest entries is forbidden. Each project must be unique in both the final product and any associated electronic file regardless of file type.

CNC/CAM - WOOD

	Individual
	Entry
CNC/CAM - Mill / Router - single piece less than 5" x 5"	HP5450
CNC/CAM - Mill / Router - single piece less than 10" x 10"	HP5451
CNC/CAM - Mill / Router - single piece not exceeding 20" x 20"	HP5452
CNC/CAM - Mill / Router - single piece larger than 20"	HP5453
CNC/CAM - Mill / Router - 2 to 5 parts	HP5454
CNC/CAM - Mill / Router - 6 to 10 parts	HP5455
CNC/CAM - Mill / Router - 11 or more parts	HP5456
CNC/CAM - Lathe - Pen/Pencil	HP5460
CNC/CAM - Lathe - Pen/Pencil Set	HP5461
CNC/CAM - Lathe - single piece less than 1/2 diameter x 12" length	HP5462
CNC/CAM - Lathe - single piece less than 1" diameter x 18" length	HP5463
CNC/CAM - Lathe - single piece less than 2" diameter x 24" length	HP5464
CNC/CAM - Lathe - single piece exceeding 2" diamter	HP5465
CNC/CAM - Lathe - 2 to 5 parts	HP5466

CNC/CAM - WOOD (continued)	
CNC/CAM - Lathe - 6 to 10 parts	HP5467
CNC/CAM - Lathe - 11 or more parts	HP5468
CNC/CAM - Laser Engraver - single piece less than 8" x 10"	HP5469
CNC/CAM - Laser Engraver - single piece not exceeding 16" x 20"	HP5470
CNC/CAM - Laser Engraver - single piece larger than 24"	HP5471
CNC/CAM - Laser Engraver - single piece Rotary	HP5472
CNC/CAM - Laser Engraver - 2 to 5 parts	HP5473
CNC/CAM - Laser Engraver - 6 to 10 parts	HP5474
CNC/CAM - Laser Engraver - 11 or more parts	HP5475

CNC/CAM - OTHER MATERIAL

CNC/CAM - Mill / Router - single piece less than 5" x 5" CNC/CAM - Mill / Router - single piece less than 10" x 10" CNC/CAM - Mill / Router - single piece not exceeding 20" x 20" HP:	5476 5477 5478 5479 5480
CNC/CAM - Mill / Router - single piece less than 10" x 10" CNC/CAM - Mill / Router - single piece not exceeding 20" x 20" HP:	5477 5478 5479
CNC/CAM - Mill / Router - single piece not exceeding 20" x 20"	5478 5479
	5479
CNC/CAM - Mill / Router - single piece larger than 20" HP:	5480
CNC/CAM - Mill / Router - 2 to 5 parts	
CNC/CAM - Mill / Router - 6 to 10 parts	5481
CNC/CAM - Mill / Router - 11 or more parts	5482
CNC/CAM - Lathe - Pen/Pencil HPs	5483
	5484
CNC/CAM - Lathe - single piece less than 1/2 diameter x 12" length	5485
	5486
CNC/CAM - Lathe - single piece less than 2" diameter x 24" length	5487
CNC/CAM - Lathe - single piece exceeding 2" diamter HP:	5488
CNC/CAM - Lathe - 2 to 5 parts	5489
CNC/CAM - Lathe - 6 to 10 parts	5490
CNC/CAM - Lathe - 11 or more parts	5491
CNC/CAM - Laser Engraver - single piece less than 8" x 10"	5492
CNC/CAM - Laser Engraver - single piece not exceeding 16" x 20"	5493
	5494
CNC/CAM - Laser Engraver - single piece Rotary HPS	5495
0	5496
CNC/CAM - Laser Engraver - 6 to 10 parts	5497
CNC/CAM - Laser Engraver - 11 or more parts HPS	5498
CNC/CAM - Plasma Cutter - single piece less than 12" x 12"	5499
CNC/CAM - Plasma Cutter- single piece not exceeding 24" x 24"	5500
	5501
CNC/CAM - Plasma Cutter- single piece larger than 36" x 36"	5502
CNC/CAM - Plasma Cutter - single piece Rotary HP:	5503
CNC/CAM - Plasma Cutter - 2 to 5 parts HPs	5504
CNC/CAM - Plasma Cutter- 6 to 10 parts	5505
CNC/CAM - Plasma Cutter - 11 or more parts HPs	5506
	5507
	5508
CNC/CAM Embroidery Multiple Design	5509
CNC/CAM Vinyl Cutter - Single Color - less than 3.5 x 18"	5510
	5511
CNC/CAM Vinyl Cutter - Single Color - 8 x 10"	5512

CNC/CAM - OTHER MATERIAL (continued)	
CNC/CAM Vinyl Cutter - Multi Color - 8 x 10"	HP5513
CNC/CAM Vinyl Cutter - Single Color - Large Format	HP5514
CNC/CAM Vinyl Cutter - Multi Color - Large format	HP5515
Flexible Manufacturing Systems - Multiple machine - multi tasks - single part, hard copy	HP5516
of the programs must accompany entry on USB drive	55.5
Flexible Manufacturing Systems – Multiple machine – multi tasks – multiple parts, hard	HP5517
copy of the programs must accompany entry on USB drive	111 3317
Flexible Manufacturing Systems - Multiple machine Multi-task-video <i>Demonstration</i>	HP5518
- 5 minute Maximum	1153316
Computer Integrated Manufacturing - Multiple machine Multiple task-video Demonstration -	HP5519
5 minute maximum	1153319

UNIQUENESS OF STUDENT WORK

ALL ENTRIES MUST BE 100% STUDENT ORIGINAL WORK. NO DOWNLOADED FILES/WORK - IN FULL OR PARTIAL.

ALL work must be 100% student original produced. ALL copyr	ight rules and	
regulations apply. No downloaded files of any format - in part of	or in whole - may be	Individual
used to create any part or parts of any 3D Print/Rapid Prototyp	e.	Entry
CNC/CAM - 3D Printer/Rapid Prototype - Single Part:	Engineering	HP5520
CNC/CAM - 3D Printer/Rapid Prototype - 2 to 5 Parts:	Engineering	HP5521
CNC/CAM - 3D Printer/Rapid Prototype - 6 to 10 Parts:	Engineering	HP5522
CNC/CAM - 3D Printer/Rapid Prototype - 11 or More Parts:	Engineering	HP5523
CNC/CAM - 3D Printer/Rapid Prototype - Single Part:	Architecture	HP5524
CNC/CAM - 3D Printer/Rapid Prototype - 2 to 5 Parts:	Architecture	HP5525
CNC/CAM - 3D Printer/Rapid Prototype - 6 to 10 Parts:	Architecture	HP5526
CNC/CAM - 3D Printer/Rapid Prototype - 11 or More Parts:	Architecture	HP5527
CNC/CAM - 3D Printer/Rapid Prototype - Single Part:	Bio-Medical	HP5528
CNC/CAM - 3D Printer/Rapid Prototype - 2 to 5 Parts:	Bio-Medical	HP5529
CNC/CAM - 3D Printer/Rapid Prototype - 6 to 10 Parts:	Bio-Medical	HP5530
CNC/CAM - 3D Printer/Rapid Prototype - 11 or More Parts:	Bio-Medical	HP5531
CNC/CAM - 3D Printer/Rapid Prototype - Single Part:	Artistic/Other	HP5532
CNC/CAM - 3D Printer/Rapid Prototype - 2 to 5 Parts:	Artistic/Other	HP5533
CNC/CAM - 3D Printer/Rapid Prototype - 6 to 10 Parts:	Artistic/Other	HP5534
CNC/CAM - 3D Printer/Rapid Prototype - 11 or More Parts:	Artistic/Other	HP5535

COMMUNICATION/PRINT MEDIA CATEGORY

Items in this category involve student created projects in which students used traditional and modem methods, equipment, and processes to create Communication projects.

SCREEN PRINTS: Entries must include 3 copies in order to judge consistent registration and quality, along with content, composition and overall visual effect. Maximum size not to exceed 11 x 17 inches.

GI-24 – Binding Terms

Bound – Example, spiral bound, glued and tape, GBC Machine Saddle Stitch – Stapled in the fold.

Mounting boards may be used not to exceed 8-1/2" x 11" unless otherwise noted.

Entries that depict sex, drugs, tobacco, gangs, violence, or cults will not be permitted. This does not preclude posters, "etc." that may bring awareness of these and other issues as deemed appropriate by TEA, State Board of Education, and local school policy.

REQUIRED MINIMUM DOCUMENTATION:

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer created/drawn.

Level 1 - Cover page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design and production of project.

Level 2 - Cover - will be provided at contest registration.

2 pages max - Description of product, design process, description of software/hardware used, production process...

Only provide required documenation - DO NOT ADD EXTRA PAGES

DESKTOP PUBLISHING

22011101110220111110	
	Individual
	Entry
Business Cards/Name Tags/Invitation - Must include 4 design options	HP6000
Certificate	HP6001
Flyer, newspaper ad - Single Sheet	HP6002
Form - Single Sheet	HP6003
Calendar – Single Sheet	HP6004
Calendar – Multiple Sheet	HP6005
Resume - One page, front only	HP6006
Form Single Sheet	HP6007
CD Packaging – must include CD case and labeling	HP6008
2-4 printed panels (Maximum paper size is 8.5 x 11)	HP6009
5 or more printed panels (Maximum paper size is 8.5 x 11)	HP6011
May include: invitations, greeting cards, menus, programs, travel, marketing,	1111111111
Thematic Portfolio - A collection of four or more graphic images following a central theme	
(Example: section pages in a yearbook, etc Could be created from an "art"	HP6012
program, scanned and/or original art work - Not limited to these examples)	
Desktop publishing - thematic portfolio display to promote a Business	HP6013
Must include letterhead, business card, and form	111 0013

DESKTOP PUBLISHING (continued)

	Individual
	Entry
Booklet - Multiple page document (Instructional manual, memory book,	HP6014
course description, student handbook, etc.) Must be bound on edge	111 0014
Pamphlet - Multiple page document – maximum size 8.5 x 11	HP6015
Folded in half and saddle stitched (stapled) Refer to GI-24)	111 0013
Newsletter - Must Include Flag (heading with title, date, etc.)	HP6017
Single Sheet - Front Only - Maximum sheet size 8.5 x 11 inches	HF0017
Newsletter - Must Include Flag Single Sheet Front and Back	HP6018
Maximum sheet size 8.5 x 11 inches	111 0010
Newspaper - Must Include Flag – Multiple sheets - Maximum Sheet Size 11 X 17 inches	HP6019
(could be four 8.5 x 11 inches taped together to form camera-ready flats)	111 0019
Magazine Layout	
Student produced magazine of 5-10 pages, must have a common theme.	HP6020
For example fashion, cars, sports, ect. Must be submitted on 8.5x11 pages,	111-0020
bound for sale. All photos and stories must be original work of the student.	
Product Label – Ex. Soup label	HP6021
Product Packaging –Ex. Cereal box	HP6022
Database	HP6023
Spreadsheet	HP6024
Computer Image Transfer- one color (fabric, mug, etc)	HP6025
Computer Image Transfer-multi color (fabric, mug, etc)	HP6026
Other desktop communication not mentioned above	HP6027

PRINT COMMUNICATION

Print communication entries must include a minimum of three copies in order to judge consistent registration and quality along with content, composition and overall effect. Maximum finished size is 11 x 17 inches.

	Individual
	Entry
Screen print communication - one color on paper, fabric, or container	HP6030
Should advertise a product, place or upcoming event	111 0030
Screen print communication - multicolor on paper, fabric, or container	HP6031
Should advertise a product, place or upcoming event	111 0031

TECHNICAL REPORT

Using Word Processing software create a technical report – include a cover sheet,	
body of report, and bibliography. Citations and bibliography can be in either MLA or	Individual
APA format.	Entry
Aerospace related	HP6040
Architectural related	HP6041
Biotech - emerging technology	HP6042
Communication Technology - Engineering	HP6043
Communication Technology - Scientific	HP6044
Computer Aided Design	HP6045
Computer Aided Manufacturing	HP6046
Computer Digital Transfer Technology (example: Digital Music)	HP6047
Energy Technology - Engineering	HP6048
Energy Technology - Scientific	HP6049
Alternate Energy	HP6050

TECHNICAL REPORT (continued)

Using Word Processing software create a technical report – include a cover sheet,	
body of report, and bibliography. Citations and bibliography can be in either MLA or	Individual
APA format.	Entry
Engineering - Applied research. Example:: improve an existing machine or material	HP6051
Illustrate the difference 2 or more types of structures	HP6052
Machine Design	HP6053
Meteorology	HP6054
Production Technology - Engineering	HP6055
Robotics - emerging technology	HP6056
Satellite communication	HP6057
Science - Research using given scientific parameters and formulas to obtain	
conclusions. For example: determining the speed of an object based on time	HP6058
and distance.	
Statistical processing	HP6059
Web Page Design	HP6060
Technical Report – Create a report integrating two or more of the processes	LIDEOE1
Word processing, database and/or spreadsheet	HP6061
A combination of any of the above Technologies - Engineering	HP6062
A combination of any of the above Technologies - Science	HP6063
Other field or area not listed	HP6064

MULTIMEDIA & ANIMATION CATEGORY

Items in this category involve student created projects in which students used Multimedia & Animation Technology to create 2D and 3D projects. Multimedia includes video, audio, graphics, and animation.

MULTIMEDIA: Entries must include two or more communications methods. A story board and brief description of the two or more communications methods used must be included.

USB Drive ONLY. This includes a wide variety of small pluggable USB memory storage devices such as thumbrives or flash drives. Please ensure that they work on both PC and Macs. Care should be taken to ensure the safety of these devices due to their portable nature. USB Drive must be read by current version of Internet Explorer or .flc, .avi, and .mov formats. USB Drive must be in RESEALABLE clear plastic bag (Zip Lock Type). USB Drive is required and MUST BE AUTO-PLAY.

Video Editing/Sound Editing - must supply original footage/audio and finished copy.

Entries that depict sex, drugs, tobacco, gangs, violence, or cults will not be permitted. This does not preclude posters, "etc." that may bring awareness of these and other issues as deemed appropriate by TEA, State Board of Education, and local school policy.

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer created/drawn.

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a Bill of Materials and a single descriptive paragraph explaining the design, development and production of project. **NO SCHOOL LOGOS.**

Level 2 - Cover - will be provided at contest registration.
 2 pages max - Description of product, design process, description of software/hardware used, production process...
 NO SCHOOL LOGOS.

Documentation can be housed in clear plastic page protector or folder. No 3 Ring Binders unless specified by NQE or other rules.

Only provide required documentatiopn - DO NOT ADD EXTRA PAGES

COMPUTER GENERATED PRESENTATION

USB Drive format

video. A story board and brief description of the methods used must be included.	Individual
video. A story board and brief description of the methods dsed mast be included.	Entry
Presentation – 1 to 15 slides	HP6100
Presentation – 16 to 25 slides	HP6101
Presentation – 26 or more slides	HP6102

Presentation must include a minimum of 2 of the following media: static images, audio, or —

SOUND EDITING USB Drive format

Video Editing/Sound Editing - must supply original footage/audio and finished copy

finished copy	Individual
	Entry
Audio CD/USB —30 seconds	HP6103
Audio CD/USB —60 seconds	HP6104
Audio Editing – must supply original & finished copy - 15 Sec. Max	HP6105
Audio Editing – must supply original & finished copy - 30 Sec. Max	HP6106
Audio Editing – must supply original & finished copy - 60 Sec. Max	HP6107
Audio Editing – must supply original & finished copy - 3 Minutes Max	HP6108

VIDEO EDITING USB Drive format

Video Editing/Sound Editing - must supply original footage/audio and	Individual
finished copy	Entry
Video Commercial – 15 Seconds precisely	HP6109
Video Commercial – 30 Seconds precisely	HP6110
Video Commercial – 60 Seconds precisely	HP6111
Video Presentation – 30 seconds precisely	HP6112
Video Presentation – 60 seconds precisely	HP6113
Video Presentation – 120 seconds precisely	HP6114
Video Promotional/Instructional/Demonstration – 3 minutes maximum	HP6115
Video Album (Example: memories on video) – 5 minutes maximum	HP6116
Video Editing Musical Original Music - Maximum one song	HP6117
Video Newscast – No commercially processed program 3 minute maximum	HP6118
Video Animation (3-5 minutes)	HP6119
Graphic Video –(Example: Logo created in PhotoShop for video)	HP6120
Marketing Video – (Example: Non-Profit organization video such as say no to drugs)	HP6121
Video Editing – must supply original & finished copy	HP6122
Video Editing Chromakey Screen - Original and After (Maximum 60 seconds.)	HP6123
Video Editing Musical – Max One Song.	HP6124
Music Video Lip Sync – (Example: MTV, CMT Video)	HP6125
Music Video Original Student – (1 Song Length Max)	HP6126
Historical aspect of your community, mini encyclopedia	HP6127
(must include sound, text, animation, and or digital video)	1750127
Video Highlights - Video Footage Only	HP6128

COMPUTER IMAGING	Individual	
USB Drive format Must cite source for Clip Art	Entry	
Computer Generated Graphic Art - Single page - Color	HP6129	
Computer Generated Graphic Art - Single page – Black & White	HP6130	
Computer generated graphic art - Multiple page - color	HP6131	
Computer generated graphic art - Multiple page - black & white	HP6132	
Computer generated original 3-D Sci-Fi Image	HP6133	
Computer generated original 3-D Transportation	HP6134	
Computer generated original 3-D Not mentioned above	HP6135	
Computer Generated Original Drawing or Painting- B/W- Paint program	HP6136	
Computer Generated Original Drawing or Painting- Color- Paint program	HP6137	
Computer Scanned Object(s). – (Example: Montage)	HP6138	
Computer Manipulated Scanned Image – Scanned image(s) which have been	HP6139	
computer manipulated. Must include original image(s)	11110139	
Computer Manipulated Digital Image – Digital image(s) which have been	HP6140	
computer manipulated. Must include original image(s)	111-0140	
Desktop Wallpaper	HP6141	

2D ANIMATION	Individual
USB Drive format	Entry
2D Animation with sound and or lip sync- 30 sec. max	HP6145
2D Animation – Ex. animated gif's – 30 sec. max.	HP6146
2D Animation without sound 30 sec. max	HP6147
2D Animation. (3 minute maximum)	HP6148
Open 2D Animation. – 5 min. max	HP6149
2D Animation (15 seconds – MUST BE PRECISELY 15 SEC)	HP6150
2D Animation (30 seconds – MUST BE PRECISELY 30 SEC)	HP6151
2D Animation (60 seconds – MUST BE PRECISELY 60 SEC)	HP6152
2D Animated Commercial – 15 Seconds precisely	HP6153
2D Animated Commercial – 30 Seconds precisely	HP6154
2D Animated Commercial – 60 Seconds precisely	HP6155
Generate a Morphing image	HP6156

3D ANIMATION

	Individual
USB Drive format	Entry
3D Introduction EXAMPLE: spinning logo	HP6160
Sci-fi Animation– 60 Sec. Max.	HP6161
Time Lapse Animation – 60 Sec. Max	HP6162
Open 3D animation (3 minute maximum)	HP6163
3D Animation (15 seconds – MUST BE PRECISELY 15 SEC)	HP6164
3D Animation (30 seconds – MUST BE PRECISELY 30 SEC)	HP6165
3D Animation (60 seconds – MUST BE PRECISELY 60 SEC)	HP6166
3D Animated Commercial – 15 Seconds precisely	HP6167
3D Animated Commercial – 30 Seconds precisely	HP6168
3D Animated Commercial – 60 Seconds precisely	HP6169
Human or Animal 3D animation – 60 Sec. Max	HP6170

WEBPAGE DESIGNS

	Individual
USB Drive format	Entry
Individual Related WebPages	HP6180
School Related WebPages	HP6181
Commercial Related WebPages	HP6182

OTHER

	Individual
USB Drive format	Entry
Video Game Design - 2D	HP6183
Video Game Design -3D	HP6184
Computer assisted tutorial to teach a subject or software	HP6185
Computer Based Training – Develop an interactive training module	HP6186
Use a programming language to make a text based interactive program	HP6187
Use a programming language to make a graphic based interactive program	HP6188

PHOTOGRAPHY CATEGORY

Items in this category involve projects in which students set-up, shoot, and develop their own photographs for presentation to a specified or general audience.

PHOTOGRAPHS: Photos must be taken by the student unless otherwise noted. Maximum printed size for a single photographic entry is 8.5 x 11 inches and for multiple photo classifications the size limit is 22 x 28 inches. Each class will be one photograph unless specified.

MOUNTED ENTRIES: Entries cannot be framed except by folded tape or suitable matting material around the perimeter. The complete assembly/mounting material, taped edges, drawings, photos, backing and cover cannot exceed 8-1/2" x 11" for single photographic entry or 22" x 28" for multiple photo classifications. Maximum thickness for single sheet is .125 inches.

Printing - Photo is developed by the student in a traditional film processing lab using traditional methods and practices, **OR** digitally in the lab, classroom, at home, etc.. **OR** in a professional lab, pghoto store, or commercial setting.

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design, development and production of project.

NO SCHOOL LOGOS.

Level 2 - Cover - will be provided at contest registration.
 2 pages max - Description of product, design process, description of software/hardware used, production process, list of materials used, etc...
 NO SCHOOL LOGOS.

Documentation can be housed in clear plastic page protector or folder. No 3 Ring Binders unless specified by NQE or other rules.

Only provide required documentation - DO NOT ADD EXTRA PAGES

UNIQUENESS OF STUDENT WORK

ALL ENTRIES MUST BE 100% STUDENT ORIGINAL WORK. NO DOWNLOADED FILES/WORK - IN FULL OR PARTIAL.

All student entries MUST be made from a single unique native file. Using a single electronic file to produce multiple contest entries is forbidden. Each project must be unique in both the final product and any associated electronic file regardless of file type.

SINGLE PHOTO ENTRIES

	Individual Entries Only	
	B/W	Color
Action/Motion. Animal, One photograph.	HP6200	MP6201
Action/Motion. Sport, One photograph.	HP6202	MP6203
Aerial. One photograph taken from any aerial perspective.	HP6204	MP6205
Animal Life. One photograph.	HP6206	MP6207
Architecture. One photograph.	HP6208	MP6209
Close- Up (Macro) One photograph.	HP6210	MP6211
Fashion photography. One photograph of a group or individual.	HP6212	MP6213
Journalist Photo - Documentary - one photograph.	HP6214	MP6215
Landscape. One photograph.	HP6216	MP6217
Marine. One underwater photograph.	HP6218	MP6219
Pinhole Photo - One photograph.	HP6220	NA

Other Photo not listed above (Not special effects)

MP6229

SINGLE PHOTO ENTRIES (continued)			
	Indivi	Individual Entries Only	
		B/W	Color
Portrait photography. One photograph of a group or individual.		HP6222	MP6223
Product photography. One photograph of a single product to be used in sales & advertising		HP6224	HP6225
Still Life. One photograph		HP6226	MP6227

SPECIAL EFFECT PHOTO ENTRIES

The following entries require 2 photos to be submitted. The first photo is the original unaltered photo. The second photo will be the final product that has been edited. Each photo must be 8.5×11 inches or smaller.

- Entries in these classification can NOT be mounted. NO MOUNTING

Individual Entries Only

HP6228

- Small label on back of 2nd photo must explain effect(s)/process(es) used and can be

handwritten	B/W	Color
Special Effects. One photograph single effect/process	HP6240	HP6241
Special Effects. One photograph multiple effects/processes	HP6242	HP6243

MULTIPLE PHOTO ENTRIES

Photos must be taken by the student unless otherwise noted. Maximum printed size for multiple photo classifications the size limit is 22 x 28 inches. Multiple photos may be mounted or printed as a single sheet up to 22 x 28 inches.		Individual Entries Only	
3 · · · · · · · · · · · · · · · · · · ·	B/W	Color	
Journalistic photo essay. Six to twelve photographs mounted to tell a newsworthy story. Titles and brief captions may be used.	HP6250	HP6251	
Special Effects. Three or more photographs.	HP6252	HP6253	
Technical process photo-essay. Six to twelve photographs mounted to explain how to do something. Titles and brief captions may be used.	HP6254	HP6255	
Travel photo-essay. Three to six photographs mounted to share the atmosphere and feel of a place while traveling.	HP6256	HP6257	
Montage - Multiple Photo - BW, Color, or Mix	HP6258	HP6259	

DRAFTING/CAD CATEGORY

Items in this category involve student created projects in which students created projects using traditional drafting or modern computer aided design standards practices, and methods. This category will be divided into two sections: Engineering and Architecture

MAXIMUM sheet size in this category is 24 x 36 inches. No limit on number of sheets.

The most current version of the **American National Standard Institute** (ANSI) Standards of symbols and conventions will be the standard for judging.

DC: 1-1 PRECISION DIMENSIONS: Entries should include such dimensioning practices as: datum line, tolerances, limits, geometric symbols, reference dimensions and BASIC dimensions, but not limited to these examples.

DC: 1-2 DEVELOPMENT AND INTERSECTIONS: Each entry must be accompanied with a model. The suggested material is stiff paper fastened with tape or glue. The model may be painted to appear as metal as desired. The model must be attached to the drawing.

DC: 1-3 FILLETS AND ROUNDS: May be represented only by curved or straight lines on any drawing for clarity.

DC: 1-4 AEROSPACE: Aerospace is defined as anything for an aeronautical purpose or application. This may include actual aircraft or spacecraft, aircraft/spacecraft parts or projects (flight or non-flight) for NASA H.U.N.C.H. (High Schools United with **N**ASA to **C**reate Hardware).

FREE HAND LETTERING: Is to be used except for CADD and INK drawings. All pencil drawings must have free hand lettering except for preprinted title block.

WORKING DRAWINGS: shall consist of the following: Multi-view drawings with dimensions necessary for manufacture, and other views such as: isometric, sections, exploded views, assembly views, charts, and notes are acceptable.

Pictorials (exploded) can be used as needed for clarity.

Working drawings may include exploded assemblies/ pictorials/ rendering to describe the various elements of the working drawings. The pictorials/ exploded assemblies may be rendered/ shown.

MULTIPLE SHEETS: Drawing sets should be fastened together along the left edge.

PICTORIAL: Pictorial drawings do not have to be dimensioned.

RENDERING: Rendering or shading permitted for pictorials and presentations unless otherwise noted.

Pictorials on working drawings can be shaded and/or rendered.

TITLE BLOCK: Title blocks <u>may</u> contain <u>ONLY</u> the following information: STUDENT NAME, UNIQUE STUDENT ID NUMBER, AND CLASSIFICATION NUMBER. <u>NO SCHOOL LOGOS ALLOWED.</u>

STUDENT CREATED LOGOS THAT ARE NOT ASSOCIATED WITH A SCHOOL MASCOT/LOGO ARE ALLOWED

ALL drawings except Presentation Drawings MUST be plain printed. <u>Presentation Drawings may be laminated or mounted</u>, as long as the outside dimension of the matting or Imaination does not exceed the drawing size by more than 1/2 " on any edge. <u>Blank or Mylar</u> cover sheets are allowed on Presentation Drawings.

The bold face word CADD means CADD ONLY. ALL WORK MUST BE DONE IN CADD NOTE: ALL MANUAL DRAWINGS CAN BE EITHER PENCIL OR INK.

UNIQUENESS OF STUDENT WORK

ALL ENTRIES MUST BE 100% STUDENT ORIGINAL WORK. NO
DOWNLOADED FILES/WORK - IN FULL OR PARTIAL.

All
student entries MUST be made from a single unique native file. Using a

student entries MUST be made from a single unique native file. Using a single electronic file to produce multiple contest entries is forbidden. Each project must be unique in both the final product and any associated electronic file regardless of file type.

REQUIRED DOCUMENTATION: ALL LEVELS (Unless noted otherwise)

All documentation should be attached to the BACK of drawings.

Single Page ONLY - Description of product, design process, description of software/hardware used, production process, list of materials used, etc...Documentation should be placed in a clear sheet protector.

ENGINEERING DESIGN

For the Engineering Section this category: symbols, lettering, and standards should be used as appropriate. Common industrial practices and time savers may be used. Shading, rendering and coloring may be used in presentation drawings and pictorials on working drawings.

,	Individual	Team
	Entry	Entry
Sketching/Free hand - May be Single or Multi-Part. May be Single View or Multi-View. Pictorial allowed. Only hand rendering allowed.	HP7000	NA
Mechanical/Technical Drafting (pencil or ink) - May be Single or Multi-Part. May be Single View or Multi-View. Pictorial allowed. Only hand rendering allowed.	HP7002	NA
Working drawing of single part includes pictorial CADD	HP7004	NA
Working drawing of single part (Refer to DC-1:1) CADD	HP7006	NA
Development and intersection drawing CADD (Refer to DC-1:2)	HP7008	NA
Working drawing of jigs and fixtures CADD	HP7010	NA
Working drawing of gears, cams, lever, etc. CADD	HP7012	NA
Working drawing: Pipe fabrication (Fluid transportation) CADD	HP7014	NA
Working drawing of a transportation device CADD	HP7016	NA
Mechanical/Technical Drafting (pencil or ink) - Working Drawing - May be Single or Multi-Part: Pictorial allowed. Only hand rendering allowed.	HP7018	NA
Working drawings of multiple machine or mechanical 2 - 5 parts CADD	HP7020	HP7021
Working drawings of multiple machine or mechanical 6 -12 parts CADD	HP7022	HP7023
Working drawings of multiple machine or mechanical 13 or more parts CADD	HP7024	HP7025
Working drawing: Electrical/electronic (Note: NO BUILDING ELECTRICAL WIRING PLAN EXAMPLE: electronic device with a schematic wiring diagram but not limited to this example.)	HP7026	HP7027
Working drawing: Electrical/electronic (Note: NO BUILDING ELECTRICAL WIRING PLAN EXAMPLE: electronic device with a schematic wiring diagram but, not limited to this example). CADD	HP7028	N/A
Mechanical/Technical Drafting (pencil or ink) - Pictorial - May be Single or Multi-Part: Only hand rendering allowed.	HP7030	NA
Pictorial Drawing Single Part – no rendering (Refer to DC-1:3) CADD	HP7032	N/A
Pictorial Drawing of multiple machine or mechanical 2 - 5 parts CADD — no rendering (Refer to DC-1:3)	HP7034	HP7035
Pictorial Drawing of multiple machine or mechanical 6 - 12 parts CADD – no rendering (Refer to DC-1:3)	HP7036	HP7037

ENGINEERING DESIGN (continued)		
	Individual	Team
	Entry	Entry
Pictorial Drawing of multiple machine or mechanical 13 or more parts	HP7038	HP7039
CADD – no rendering (Refer to DC-1:3)	HF7036	1117039
Mechanical/Technical Drafting (pencil or ink) - Presentation - May be Single or Multi-Part:	HP7040	NA
Only hand rendering allowed - no airbrush.		
Presentation drawing of a transportation device. CADD	HP7042	HP7043
Presentation drawing of single part CADD.	HP7044	HP7045
Presentation drawing of multiple part CADD.	HP7046	HP7047
2 to 5 parts	111 7040	111 7047
Presentation drawing of multiple part CADD.	HP7048	HP7049
6 - 12 parts	111 7040	111 7043
Presentation drawing of multiple part CADD.	HP7050	HP7051
13 or more parts	111 7030	1117031
Working Drawings for a Reverse Engineered Project Single Part		
Mechanical Drafting or CADD - Documentation must include picture of original	HP7052	NA
object as well as original notes containing measurements obtained using	111 7032	INA
calipers, micrometers,etc		
Working Drawings for a Reverse Engineered Project Multiple Parts		
Mechanical Drafting or CADD - Documentation must include picture of original	HP7054	HP7055
object as well as original notes containing measurements obtained using	HF7034	HF7055
calipers, micrometers,etc		
Aerospace Drawing: Mechanical Drafting or CADD - See DC1-4	HP7056	HP7057
Presentation Drawings of Space Structure: Mechanical Drafting or CADD	HP7058	HP7059
Pictorial Drawings of Space Structure - Mechanical Drafting or CADD	HP7060	HP7061
Working Drawings of Space Structure - Mechanical Drafting or CADD	HP7062	HP7063
Computer generated original 3-D Engineering	HP7064	NA
Animated Mechanical movement - 60 Sec. Max	HP7065	NA
Animated Transportation Device – 60 Sec. Max	HP7066	NA
Engineering Presentation Animation : Multiple part animation		
(Note: This category is reserved for students working with 3-D applications,	LIDZOGZ	NΙΔ
Advanced Modeling and some of the Animation software - Max 5 min. USB	HP7067	NA
Drive Format only		
Multimedia Presentation of a single machine part. (3-D drawing digital presentation)	HP7068	NA

ARCHITECTURAL DESIGN

For the Architectural Graphics portion of this section: American Institute of Architects or the Architectural Graphic Standards should be used as needed. Common industrial practices and timesavers may be used. Shading, rendering and coloring may be used.

NOTE: ALL MANUAL DRAWINGS CAN BE EITHER PENCIL OR INK.

ALL FINISH (RENDERING) IS PENCIL UNLESS NOTED. No limit to number of	Individual	Team
sheets.	Entry	Entry
Sketch drawing - Any Architectural subject - Shading Allowed - pencil (black & white)	7100	NA
Presentation Sketch drawing - Any Architectural subject - Shading Allowed - (color)	7101	NA
Tiny House: A tiny house is defined as a structure on a trailer that includes living area, kitchen, sleeping area and a full bath. Max trailer size is 8'X24' - bumper pull or gooseneck. Max overall height 13'6". Must draw both structure and trailer.	HP7102	HP7103
Working drawings of Residential home under 2000 sq. ft HVAC	HP7104	HP7105
Working drawings of Residential home under 2000 sq. ft HVAC CADD	HP7106	HP7107
Working drawings of Residential home over 2000 sq. ft HVAC	HP7108	HP7109
Working drawings of Residential home over 2000 sq. ft HVAC CADD	HP7110	HP7111
Working drawings of Residential Multistory single family home under 2000 sq. ft HVAC	HP7112	HP7113
Working drawings of Residential Multistory single family home under 2000 sq. ft HVAC CADD	HP7114	HP7115
Working drawings of Residential Multistory single family home over 2000 sq. ft HVAC	HP7116	HP7117
Working drawings of Residential Multistory single family home over 2000 sq. ft HVAC CADD	HP7118	HP7119
Working drawings of Apartment, Condo, Townhouse, Duplex, etc.	HP7120	HP7121
Working drawings of Apartment, Condo, Townhouse, Duplex, etc. CADD	HP7122	HP7123
Recreational facility (sheets as needed)	HP7124	HP7125
Recreational facility (sheets as needed) CADD	HP7126	HP7127
Commercial or public structure (sheets as needed)	HP7128	HP7129
Commercial or public structure (sheets as needed) CADD	HP7130	HP7131
Working drawing of electrical system Architectural (Ex: Phone System, Audio System, Fire Alarm, and/or Security System. NOT Electrical Floor Plan) CADD	HP7132	NA
Remodeling drawings (number sheets as needed)	HP7134	NA
Remodeling drawings (number sheets as needed) CADD	HP7136	NA
Construction detailing (All types of typical details that are used in the construction of a building - 1 sheet)	HP7138	NA
Construction detailing (All types of typical details that are used in the construction of a building - 1 sheet) CADD	HP7140	NA
Civil construction: (EXAMPLE: Tunnel, dam, bridge, or transportation systems, etc. sheets as needed)	HP7142	HP7143
Civil construction: (EXAMPLE: Tunnel, dam, bridge, or transportation systems, etc. sheets as needed) CADD	HP7144	HP7145
Topographic/Surveying drawings (number of sheets as required)	HP7146	HP7147
Topographic/Surveying drawings (number of sheets as required) CADD	HP7148	HP7149
Architectural Landscape Plan (Number of sheets as needed) Should include underground sprinkler plan.	HP7150	HP7151
Architectural Landscape Plan (Number of sheets as needed) CADD Should include underground sprinkler plan	HP7152	HP7153
Presentation drawing (1 sheet) Residential (rendered in any way except Airbrush or computer)	HP7154	NA
Presentation drawing (1 sheet) Residential (rendering method computer only)	HP7156	NA
(Singsing		, .

ARCHITECTURAL DESIGN (continued)		
Presentation drawing (1 sheet) Commercial/Public (rendered in any way except Airbrush or computer)	HP7158	NA
Presentation drawing (1 sheet) Commercial/Public (rendering method computer only)	HP7160	NA
Presentation drawing (1 sheet) Architectural (Airbrush only)	HP7162	NA
Presentation drawings of Master plan development showing streets, property subdivisions, public use areas, utility locations, easements, contours and development themes.	HP7164	NA
Presentation drawings of Master plan development showing streets, property subdivisions, public use areas, utility locations, easements, contours and development themes. CADD	HP7166	NA
Energy Conservation Design: Must include one or more applications of active, passive earth sheltered, hybrid, envelope, or other energy saving designs elements. (Number of sheets as needed)	HP7168	NA
Energy Conservation Design: Must include one or more applications of active, passive earth sheltered, hybrid, envelope, or other energy saving designs elements. (Number of sheets as needed)	HP7170	NA
Computer generated original 3-D Landscape	HP7172	NA
Computer generated original 3-D Architecture	HP7173	NA
Walkthrough Architecture – between 60 Sec and 90 seconds	HP7174	NA
Flythrough Architecture – between 60 Sec and 90 seconds	HP7175	NA
Walkthrough Landscape – 60 Sec. max	HP7176	NA
Flythrough Landscape – 60 Sec. max	HP7177	NA

CONSTRUCTION, MODELING & DESIGN CATEGORY

Items in this category involve projects in which students created and designed structures, models, used commercial kits, or highlighted the design process.

Judging criteria for production will be based on the following areas: degree of difficulty, appearance, finish, and craftsmanship. Material used is calculated as item as displayed.

MAXIMUM BASE SIZE for models: 30" x 42" (unless otherwise stated)

Model must have hard copy of plan view (A bird's eye view of the ground floor)

REQUIRED MINIMUM DOCUMENTATION:

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer created/drawn.

Level 1 Cover - will be provided at contest registration.

Single Page containing a single descriptive paragraph explaining the design, development and production of project

Level 2 - Cover - will be provided at contest registration.

2 pages max - Description of product, design process, description of software/hardware used, production process, list of materials used, sketches, pictures, original drawings used, etc...

Only provide required documentation - DO NOT ADD EXTRA PAGES

MODELS - Architectural

This category is for finished models with detailing, full landscaping, sidewalks, trees, cars,	Individual
people, etc.	Entry
A model of a residential single or multifamily unit	HP7200
A model of an Apartment, Condo, Townhouse, Duplex, etc.	HP7201
A scale model of residential structure not previously listed	HP7202
A model of a Master plan development.	HP7203
A scale model of a commercial structure	HP7204
A scale model of a civil structure	HP7205
A model or display of an automated security or environmental control system	HP7206
A working model of a subsystem	HP7207
A model of a space structure	HP7208
A model of a space based production system	HP7209
A model of an automated facility for manufacturing a product	HP7210
A model of a Recreational facility.	HP7211
Structural Model Residential home (using appropriate scale, material and keeping	HP7212
with current framing standards)	1115 / 212
A model of a mechanical device/system	HP7213

STUDY MODEL

A study model is similar to the type used by architects for site design and planning. Suggested materials: cardboard, foam board, Styrofoam, paper, plastic, balsa wood, and glue. This model is to be unfinished, no landscaping or finishing methods allowed (only structure and typography)

All study models are a maximum of 24"x36" unless otherwise specified.	Individual
	Entry
Study Model Residential	HP7217
Study Model Commercial	HP7218
(Removable roof not required.)	HF/210

KITS

Entries made from commercial kits. NO TEAM ENTRIES - INDIVIDUAL ONLY	Individual
	Entry
Kits—woods	HP7219
Kits—metals	HP7220
Kits——Electrical/electronics	HP7221
Kits—other	HP7222

INTERIOR DESIGN

Projects will be judged on the basis of design: function, color, texture, balance, etc. on a maximum 24"X36" board. The project should be accompanied by data that has (1) complete floor plan set of working drawings, (2) furniture placement, (3) color pallate samples, (4) finish sample board. A design **MUST BE** be entirely the original work of the student.

	Individual	Team
	Entry	Entry
Residential	HP7223	HP7224
Commercial	HP7225	HP7226

APPLIED TECHNICAL SCIENCE CATEGORY

DISPLAYS/PORTFOLIOS: The use of photographs, videos, maps, charts, schedules, safety information and other media is encouraged to communicate the message of the entry. The minimum documentation requirement must be an integral part of the display/portfolio.

Entries must be complete and in safe operating condition. All devices and products must be displayed, where feasible, in such a manner as to allow internal inspection of workmanship. High voltage components and potentially dangerous areas must be covered and labeled. Functioning internal combustion engines may be displayed - but per Waco Fire Code cannot have fuel or oil present.

REQUIRED MINIMUM DOCUMENTATION:

Documentation is to be considered only when projects are being considered for a Best In State (BIS). Documentation should not be discounted because of method used - hand drawn/written vs. computer

Level 1 - Cover Page - will be provided at contest registration. Single Page containing a single descriptive paragraph explaining the design, development and production of project. NO SCHOOL LOGOS.

Level 2 - Cover - will be provided at contest registration.

2 pages max - Description of product, design process, description of software/hardware used, production process... (minimum of 1 page in this section)

Only provide required documentation - DO NOT ADD EXTRA PAGES

MULTIDISCIPLINARY

	Individual
	Entry
A comprehensive display encompassing selected learning activities interfacing at least two school disciplines. (Math, Science, English, etc.)	HP8000
A comprehensive display encompassing selected learning activities interfacing more than four school disciplines, (Science, Math, etc.)	HP8001

AERODYNAMICS

Develop and produce airfoils for the following. Provide drag and lift test results for each	Individual
airfoil. Document the research of the air foil aerodynamics.	Entry
Air foil testing for automobile	HP8002
Air foil testing for airplane	HP8003
Air foil testing for rockets	HP8004
Develop a portfolio that explains the process of flying including checklist	HP8005
for preflight, during flight, post-flight, flight plans and pilot log	111 0003
Static display showing principles or mechanics of flight	HP8006

CONSTRUCTION TECHNOLOGY

Home/commercial building - static display of a partial model that demonstrates	Individual
the use of structural concepts.	Entry
Display the use of construction products, processes, or techniques	HP8007
A display of a full size construction structure	HP8008
A display of an organizational chart for a construction company including	HP8009
job descriptions for each position	111 0009
A display to Illustrate the difference 2 or more types of structures	HP8010
A display of a study of the types, grades, and strength of selected materials	HP8011
used in construction. (Metal, wood, polymers, others)	HEOUT

ELECTRONICS/ELECTRICAL

These entries do allow kits in each classification.	Individual
	Entry
A schematic diagram of wiring installations, residential or commercial, must include location, local wiring code and proof of compliance with code	HP8012
A display of electrical energy storage device	HP8013
A display of electronic communications devices (radio, TV, telephone etc.)	HP8014
A display of electronic communication systems	HP8015
A display of properties of electrical/electronic components, not-semiconductor	HP8016
A display of properties of electrical/electronic components, semiconductor	HP8017
A display of applications of electrical robots	HP8018
Residential Wiring	HP8019
Residential Wiring	
A schematic diagram of wiring installations, residential or commercial, must	HP8020
include location, local wiring code and proof of compliance with code	
Production of eletrical/electronic motor	HP8021
Production of alarm circuits	HP8022
Production of audio systems	HP8023
Production of games/toys	HP8024
Production of communication device	HP8025
Production of electrical/electronic testing device	HP8026
Production of student-made printed circuit boards	HP8027
Production of logic circuits	HP8028
A model to display the generation of electrical energy from alternate sources	HP8029
A model to display the conservation of electrical energy	HP8030
A model of electrical distribution/transmission	HP8031
A student fabricated electronic device (non-kit)	HP8032
Power efficiency study. A display of the test results of a comparison study of electrical usage of at least five different items. Display must include statement of problem to be researched, results should outline electric usage in kWh amps, voltage drop, and time. Research would determine cost of kWh in test area and determine cost use during test time for each item	HP8033
Computer interfacing and /or instrumentation	HP8034

ENERGY, POWER, & TRANSPORTATION

Static displays that demonstrate the extraction, processing,	
transferring, controlling and / or use of the following:	Individual
	Entry
Solar energy	HP8040
Power generation	HP8041
Electrical energy	HP8042
Hydraulics	HP8043
Pneumatics	HP8044
A display or the application of national safety codes	HP8045
A display about fuel resource, exploration, extraction, processing and utilization	HP8046
A display about energy Safety	HP8047
A display of energy conservation	HP8048
A display about the generation of electrical energy from fossil fuels	HP8049
A display about the generation of electrical energy from nuclear fuels	HP8050
A display about the generation of electrical energy from alternate sources	HP8051
A display about the application of energy from alternate sources	HP8052
A display about the conversion of electrical energy into power	HP8053
A display about distribution of electrical energy	HP8054
A display about distribution transmission storage of energy	HP8055
A display of the results of a comparison of an energy device which includes	
problem statement, testing guidelines and identifies the variables.	
The labeled example must identify the source, transmission and control	HP8056
of energy. (ex: solar cooker)	
A display of internal combustion engines to show principle, utilization,	
restoration, and impact	HP8057
A display about external combustion engines to show principle, utilization,	
restoration, and impact	HP8058
Rebuilt single cylinder engine. List of procedure, bill of parts, and time sheet are	
required documentation	HP8059
External/internal combustion engines - operation and maintenance	
Running - Maximum 5 horsepower	HP8060
External/internal combustion engines - operation and maintenance. Static display	HP8061
Transmission device - operational	HP8062
A display of principles, utilization and impact of fluid power systems	HP8063
A display of principles, utilization and impact of mechanical power systems	HP8064
A display of principles, utilization and impact of power systems	HP8065
Mechanical/fluid energy power devices - operational and maintenance	HP8066
A display about a career in the power / energy field	HP8067
A display about a career in the transportation field	HP8068
A display about the factors that effect the purchase and use of energy products	HP8069
A display about the factors that effect the purchase and use of power products	HP8070
A display about the factors trial effect the purchase and use of power products A display about the marketing of power, energy, or transportation product or	
or service	HP8071
A display about highway transportation	HP8072
A display about righway transportation	HP8073
A display about ransportation A display about air or space transportation	HP8074
A display about all of space transportation A display about pipeline transportation	HP8074
	HP8076
A display about water transportation A display of the results of a comparison of an transportation device which includes	115010
problem statement, testing guidelines and identifies the variables.	
The labeled example must identify the source, transmission and control	HP8077
of energy. (ex: air rocket)	

ENERGY, POWER, & TRANSPORTATION (continued)

Static displays that demonstrate the extraction, processing,
transferring, controlling and / or use of the following:

A display about the factors that effect the purchase and use of transportation
products

Transportation system - industrial, land, air, sea

HP8079

An application of energy or power to solve a problem

HP8080

MANUFACTURING	Individual
	Entry
A comprehensive display of students assembly and or maintenance of production	HP8081
machines and or equipment.	111 0001
A display of an organizational chart for a manufacturing company including	HP8082
job descriptions for each position	111 0002
A display of a study of the types, grades, and strength of selected materials	HP8083
used in manufacturing. (Metal, wood, polymers, others)	111 0003
A display of several production career opportunities including;	
(a) employment opportunities, (b) education or training needed, (c) job descriptions,	HP8084
(d) effective methods of securing jobs, and (e) future long term employment outlook	
A display of an entrepreneur production venture which must include;	
(a) minimum, (b) organizational chart, (c) sales forecast, (d) market survey,	HP8085
(e) two product samples	
A display to demonstrate computer applications in production systems	HP8086

MATERIALS	Individual
	Entry
A display of materials testing	HP8087

LASERS

A display that demonstrates the use of the light energy through the use of a	
laser emitting device. SAFETY GLASSES REQUIRED FOR JUDGES.	Entry
Laser generation	HP8088

BIOTECH

Activities entered in this classification must have portfolio documenting research in the area and illustrate or explain a method for solving the problem.

illustrate of explain a method for solving the problem.	marviadai
	Entry
Biotech health portfolio	HP8089
Display of nanotech technology	HP8090
Display of Hydroponics technology	HP8091
Display of ergonomics,	HP8092
Display of other Biotech research activity	HP8093

ROBOTICS/PROGRAMMING

This section gives schools with robotics programs a place for their students to show/display their work/efforts. Display area not to exceed a space that is 4 feet wide x 18 inches deep and 4 feet tall. Projects may include the use of LEGO, VEX or

Fisher Technique robotic kits.				
Robotic programming (must have printout of program with entry)				
teach pendant method				
Robotic programming (must have printout of p	printout of program with entry)			
any computer based program—i.e., C++, Ja	ava, etc	HP8095		
Robot using two sensors and only 1 controlling unit				
Robot using 3 – 4 sensors and only 1 controllir	ng unit	HP8097		
Robot using 3 – 4 sensors and 2 or more cont	rolling units	HP8098		
Robot using 5 or more sensors and only 1 con	trolling unit	HP8099		
Robot using 5 or more sensors and 2 or more	controlling	HP8100		
Static display of a robotic application that move	es materials/parts	HP8101		
for delivery to an assembly line or inventory are	ea*	111 0101		
Static display of a robotic application that weld	s materials or	HP8102		
assembles parts for a product*		1150102		
Static display of a robotic application that invol	ves working with a	HP8103		
hazardous material or safety application*		111-0103		
Static display of a robotic application not ment	ioned above*	HP8104		
B.E.S.T. Robot display: must include the robo	t (may or may not be in			
working condition), engineering notebook from	the contest, photos and/or DVD of	HP8102		
the robot in action at actual event.				
F.I.R.S.T. Robot display: must include the rob	ot (may or may not be in			
working condition), engineering notebook from	the contest, photos and/or DVD of	HP8103		
the robot in action at actual event.				
F.T.C. Robot display: must include the robot (may or may not be in			
working condition), engineering notebook from	the contest, photos and/or DVD of	HP8104		
the robot in action at actual event.				
VEX Robot display (not the TSA NQE VEX event): must include the				
robot (may or maynot be in working condition), engineering notebook from the				
contest, photos and/or DVD of the robot in action at actual event.				
Other robot system application not listed above				
The display must include photos and/or DVD of the robot in action at actual event.		HP8106		
· ·	Entries Per Region	High		
Remote Operated Vehicle Display	3	School		
(Underwater Robotic R.O.V.)		MP8107		

		Individual	
	Entries Per Region		
SAFETY POSTER	3	HP8108	

A poster to illustrate safety principles in the classroom environment or in the workplace.

Poster Sizes allowed: 18x24, 22x28, or 24x36 (sizes are in inches)

Safety posters may be computer generated / printed.

Posters cannot be framed but can be laminted.

		Individual		
	Entries Per Region			
Club T-shirt	3	HP8109		

A display of one T-shirt, designed and produced for club members to wear. No copy writing will be allowed.

SCHOOL DISPLAY

Entries may be for exhibit only and awards may or may not be earned as determined by contest judges. Student must tell the contest coordinator if the entry is "For Judging" or "For Display Only" prior to judging. A team must have produced a product or solved a technological problem. Individual projects are not entered in these classifications. The contest director may refuse entry of a school display due to safety or space availability. School Displays must be approved by the contest director, **two weeks prior to state contest**.

					Individual
Entries Per Region					Entry
Activities in more than two curriculum areas		15			HP8110
Communication Technology		15			HP8111
Power/Energy/Transpiration		15			HP8112
Manufacturing/Construction		15			HP8113
Bio-Tech		15			HP8114